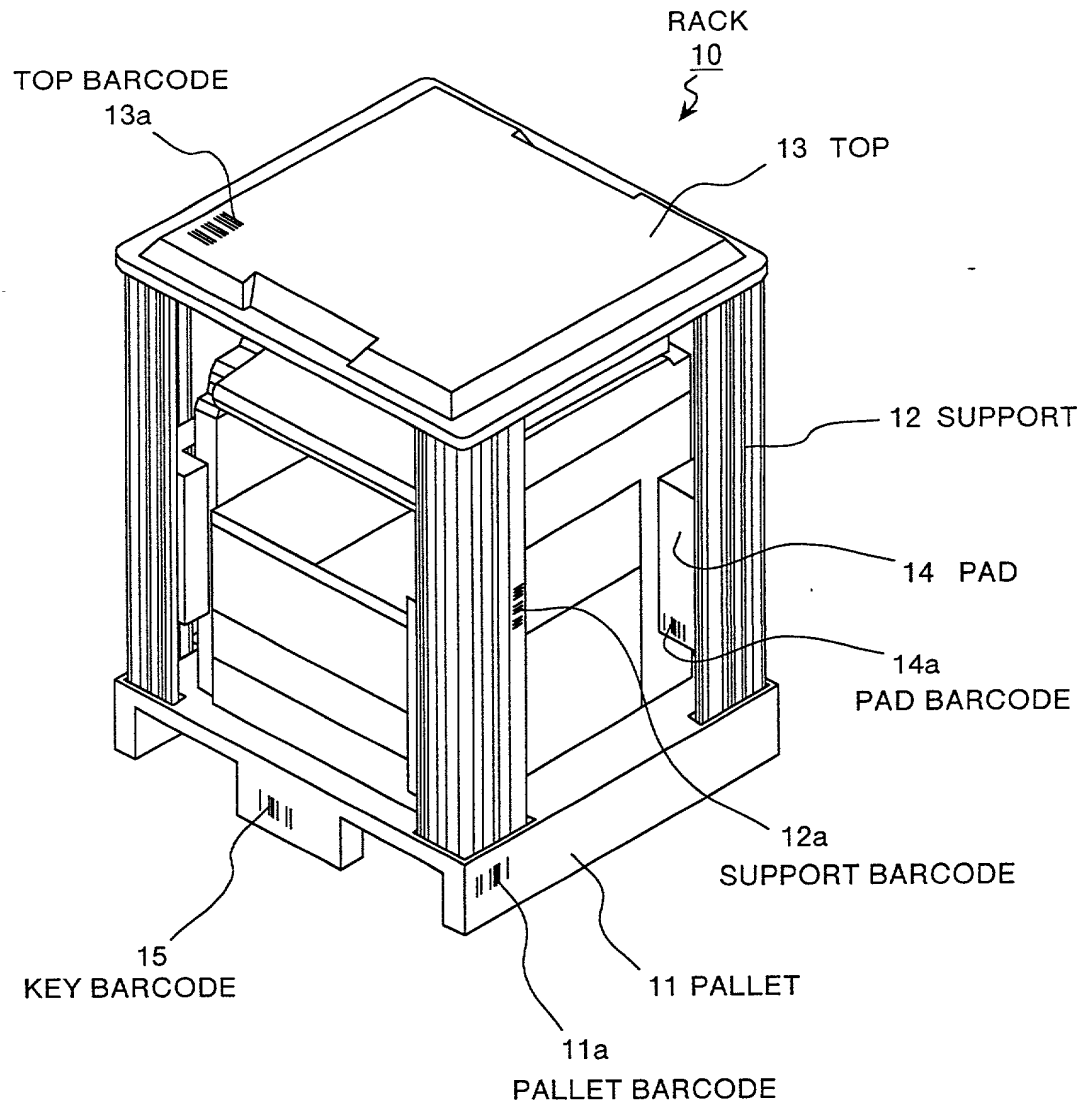
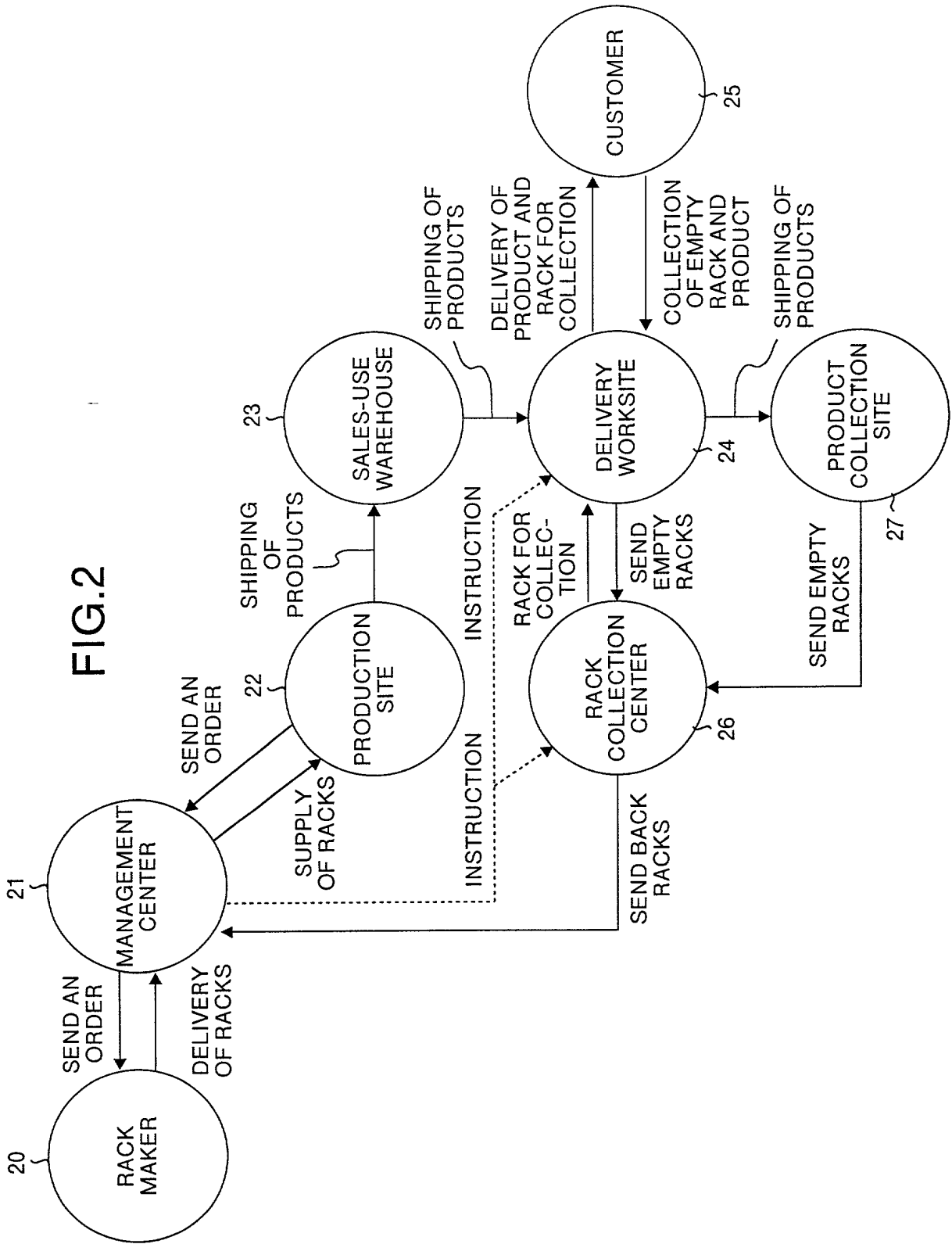


FIG.1





3/38

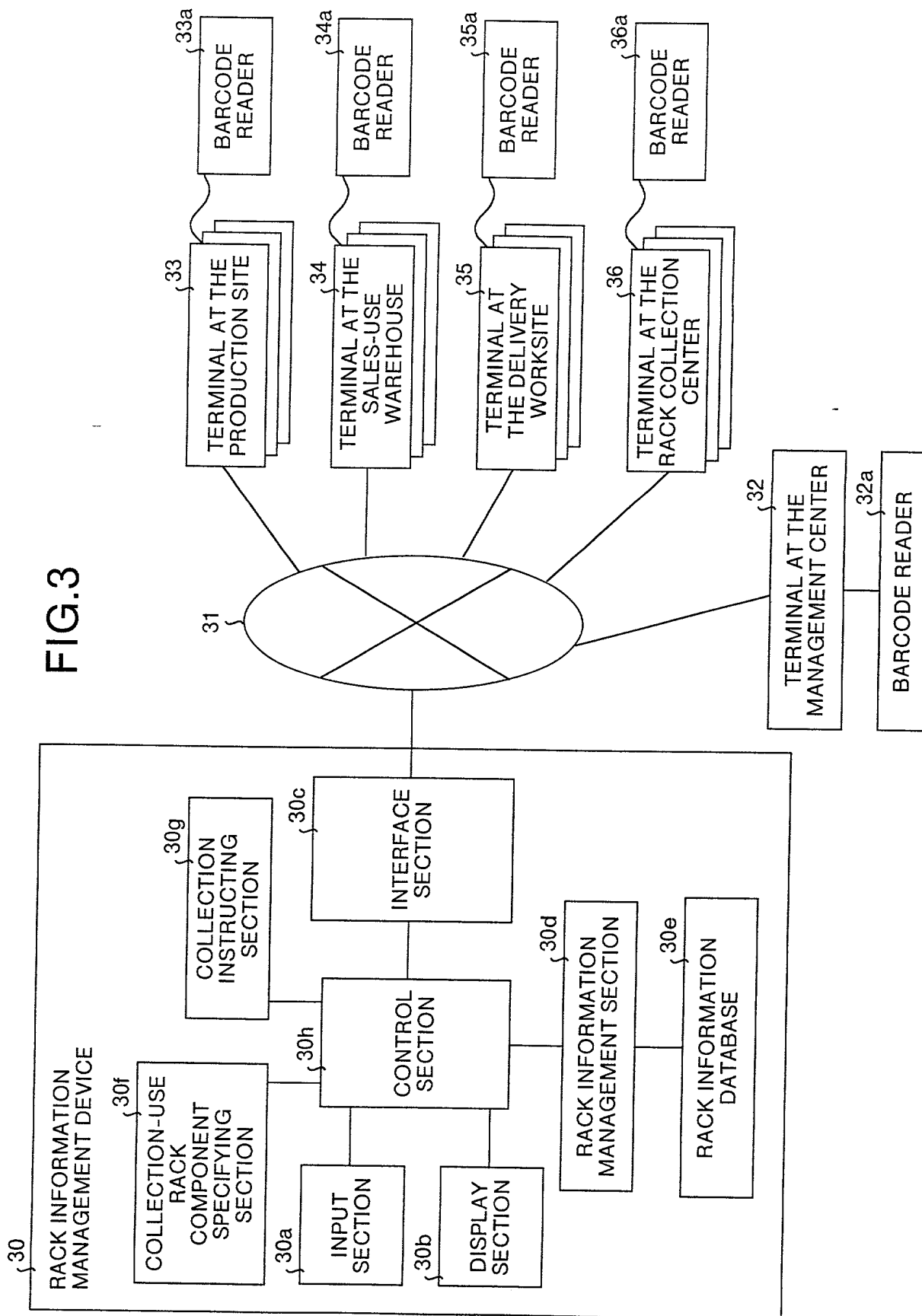
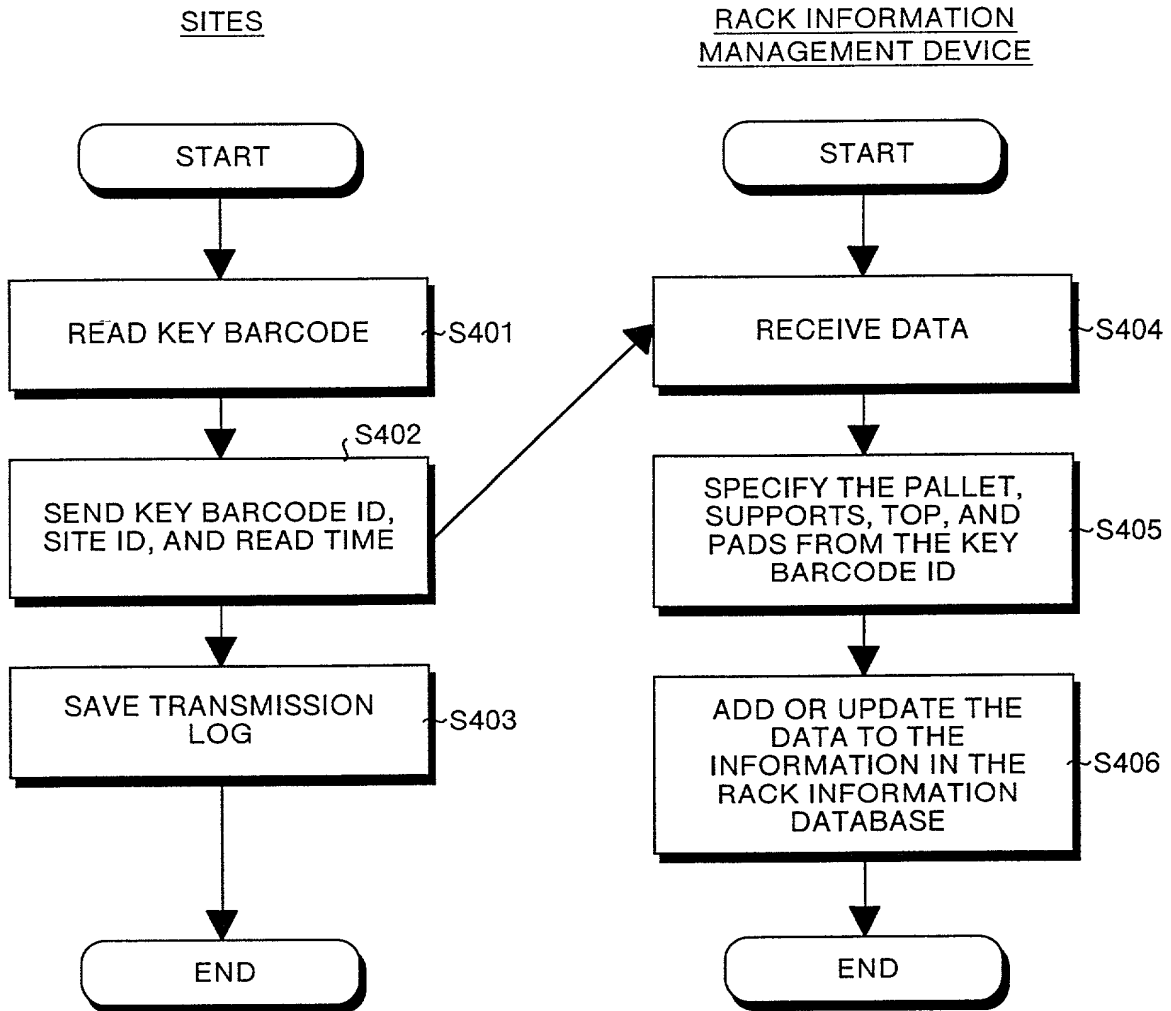
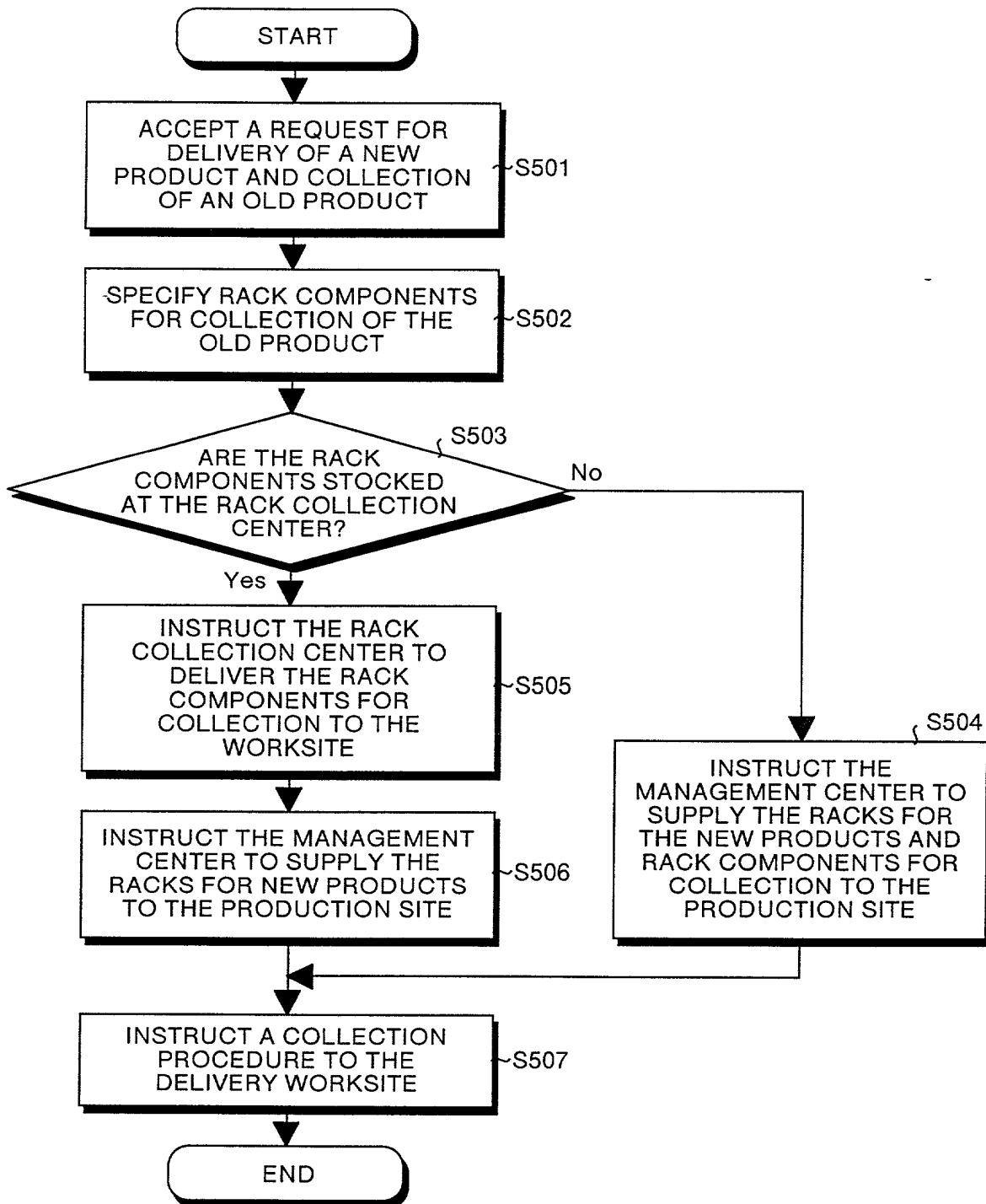


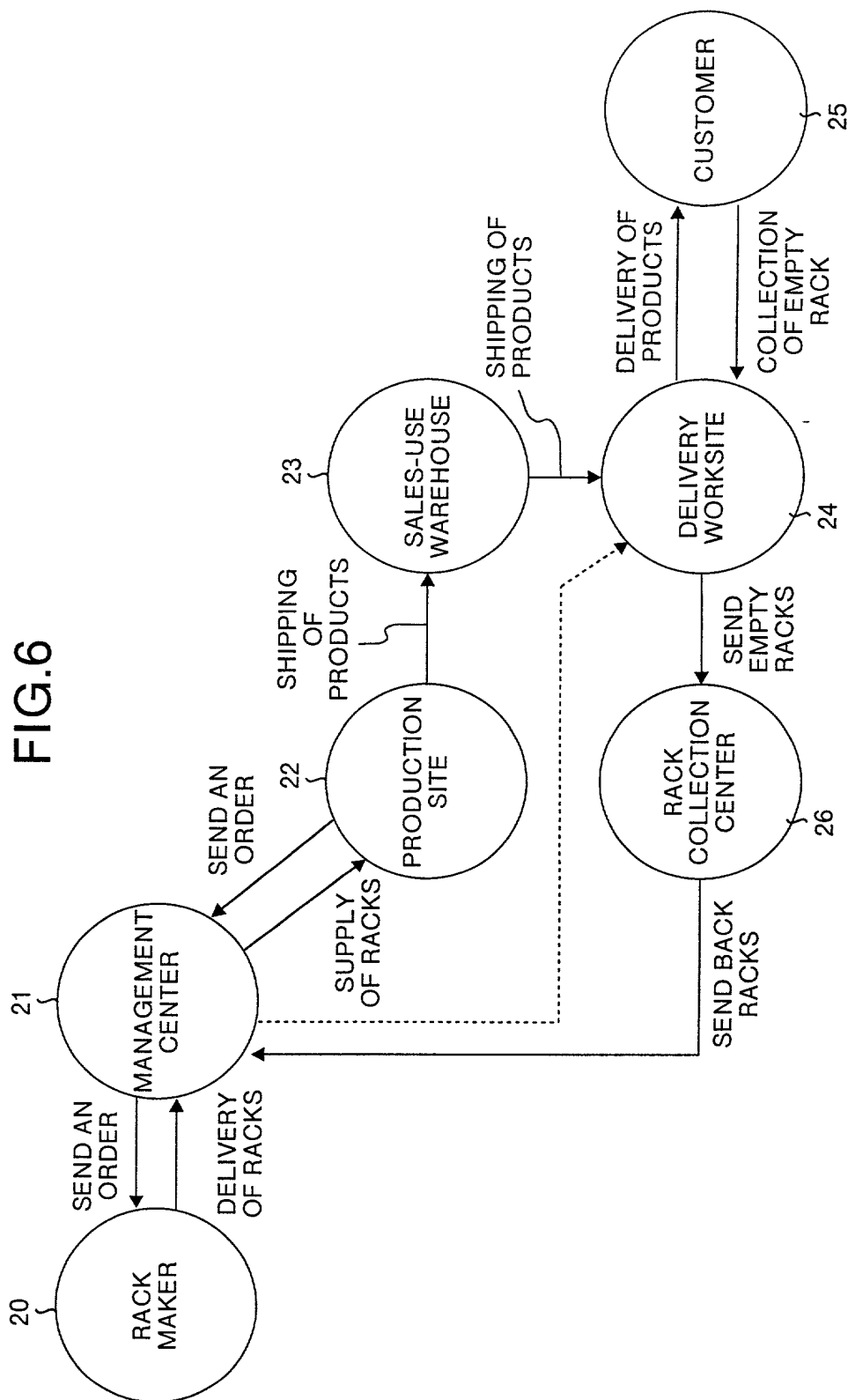
FIG.4



5/38

FIG.5





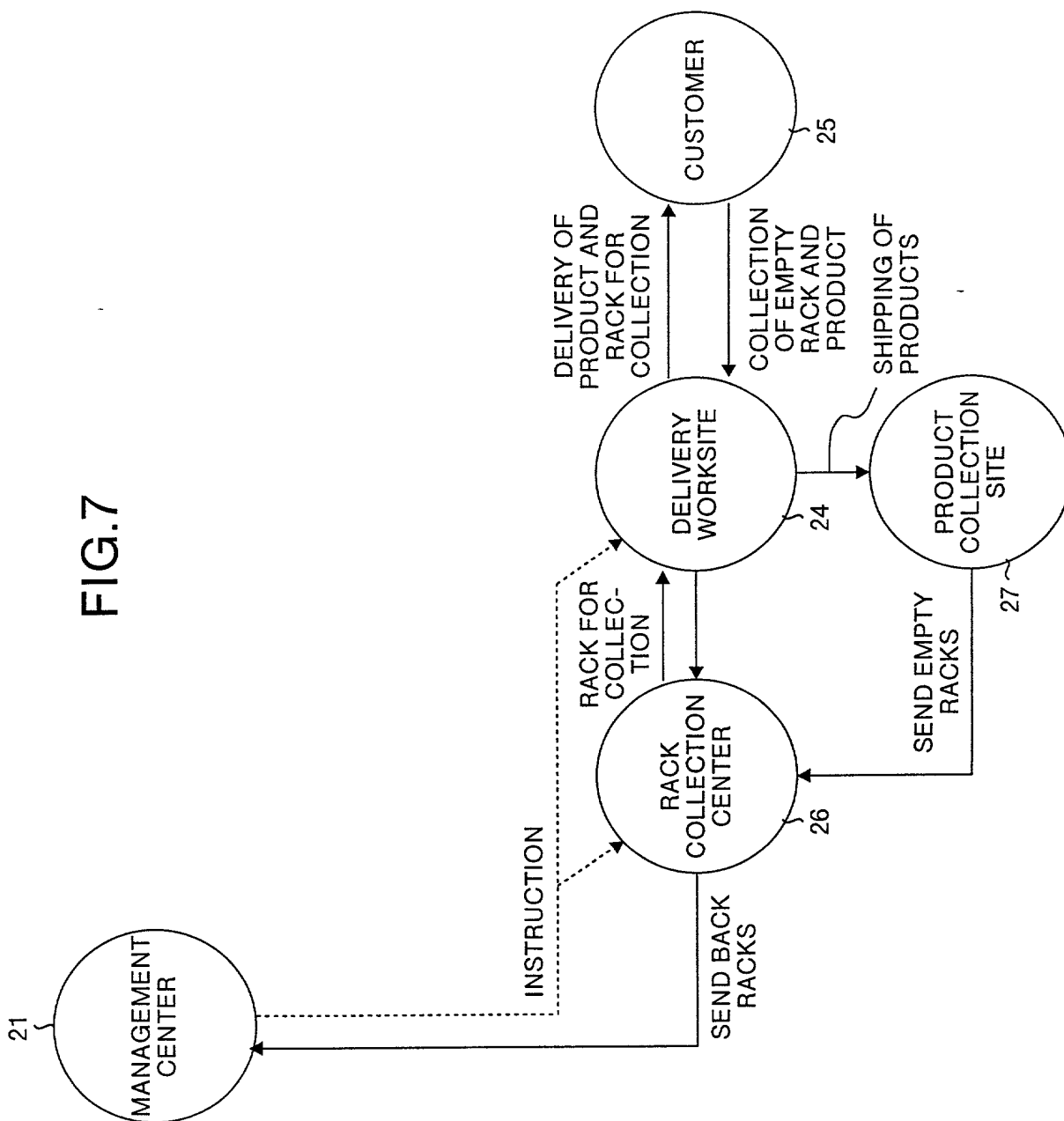


FIG.8

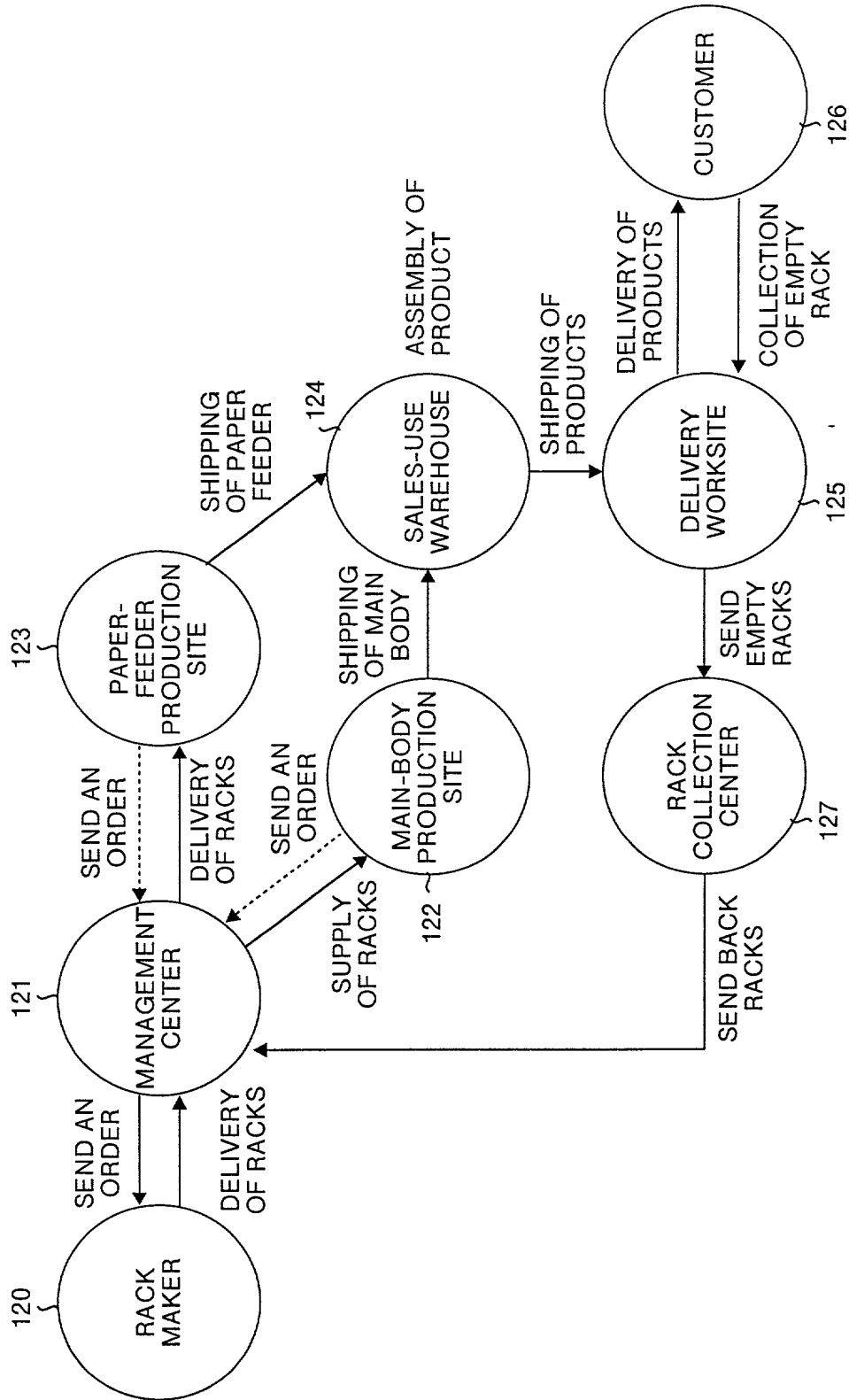
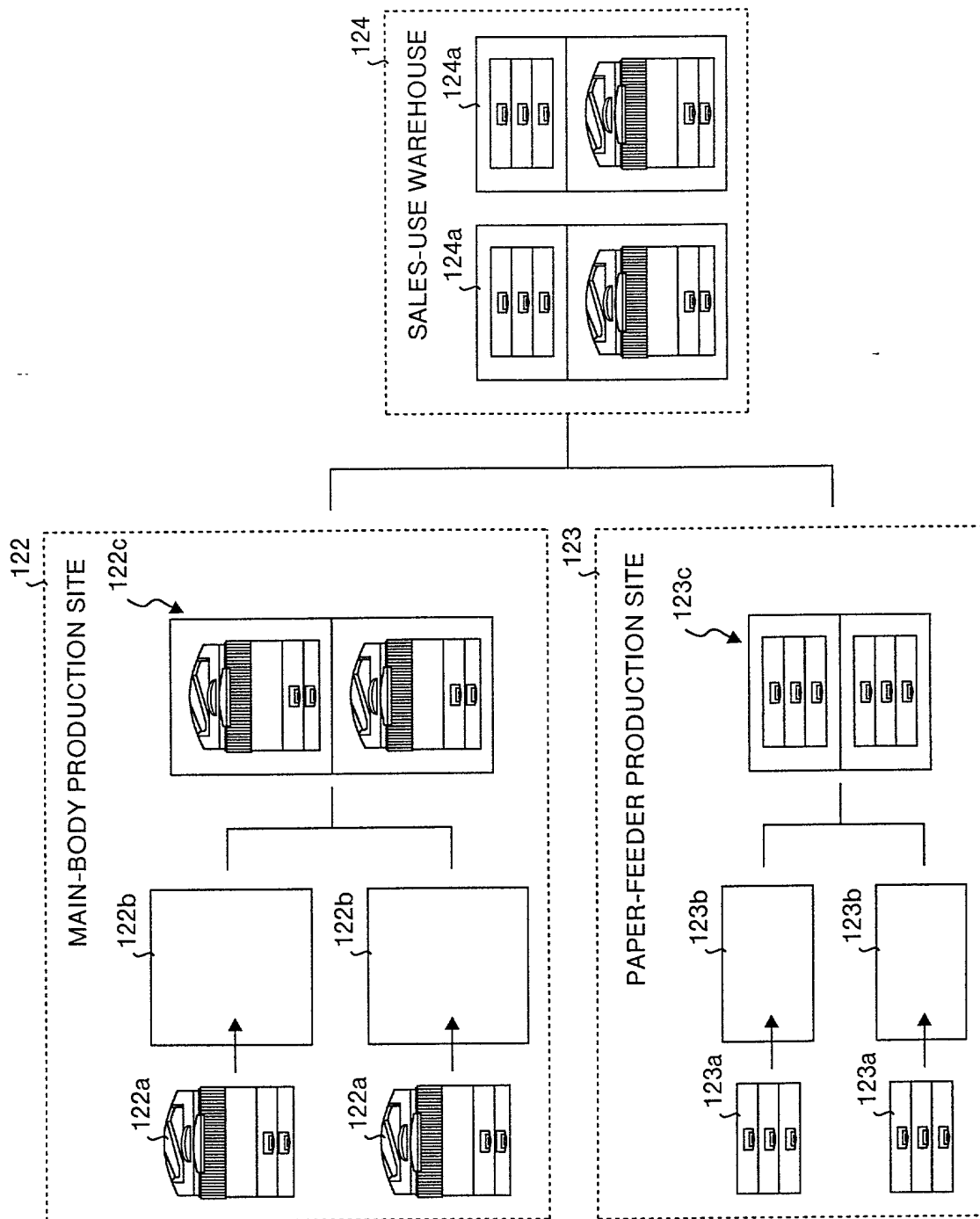
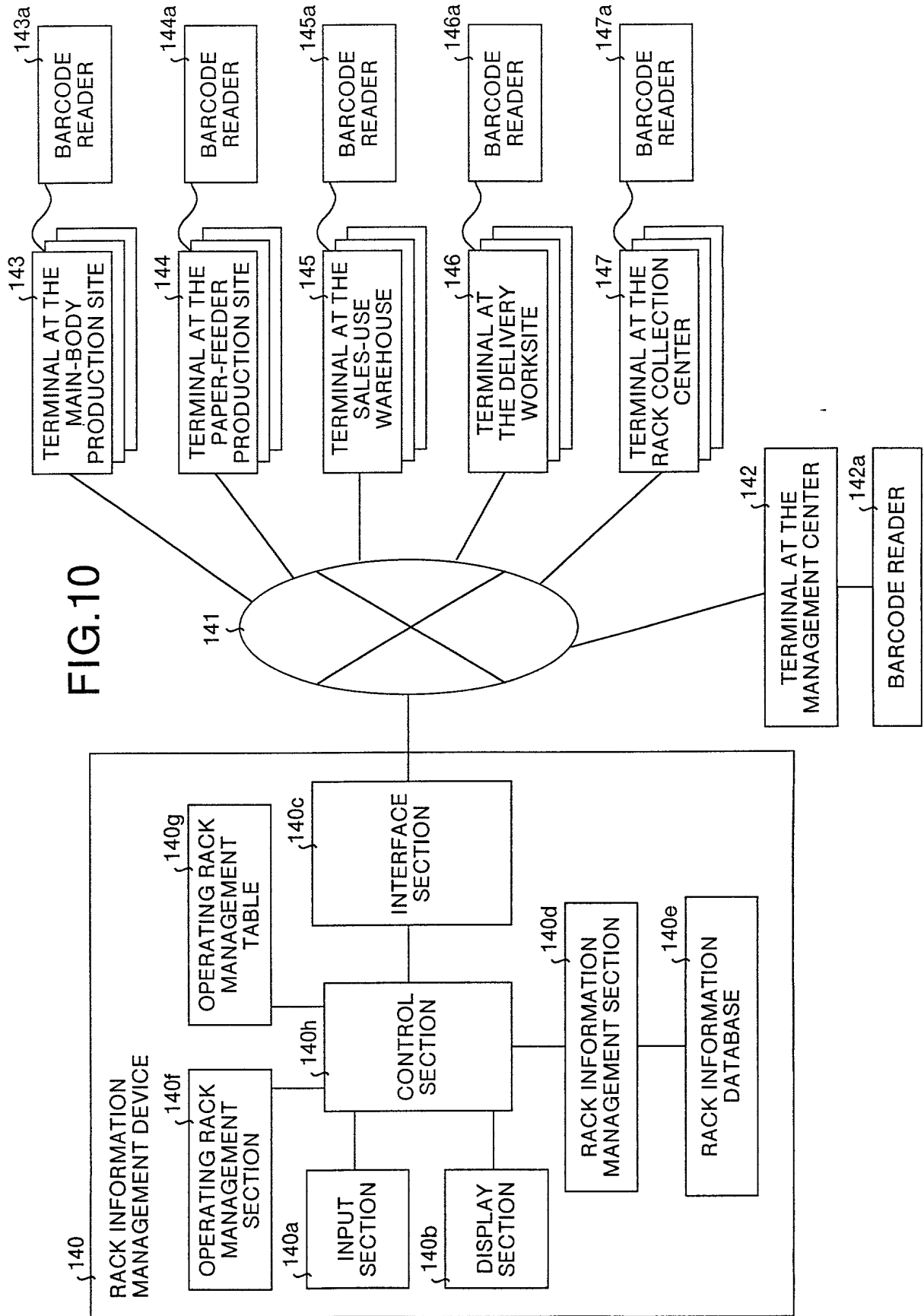




FIG.9



10/38



11/38

FIG.11

OPERATING RACK  
MANAGEMENT TABLE  
140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W123	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	MAIN-BODY PRODUCTION SITE 122
	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	
W234	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	PAPER-FEEDER PRODUCTION SITE 123
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

12/38

FIG.12

OPERATING RACK  
MANAGEMENT TABLE

140g

DOUBLE-STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W345	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	SALES-USE WAREHOUSE 124
	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	
W456	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	SALES-USE WAREHOUSE 124
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

FIG.13

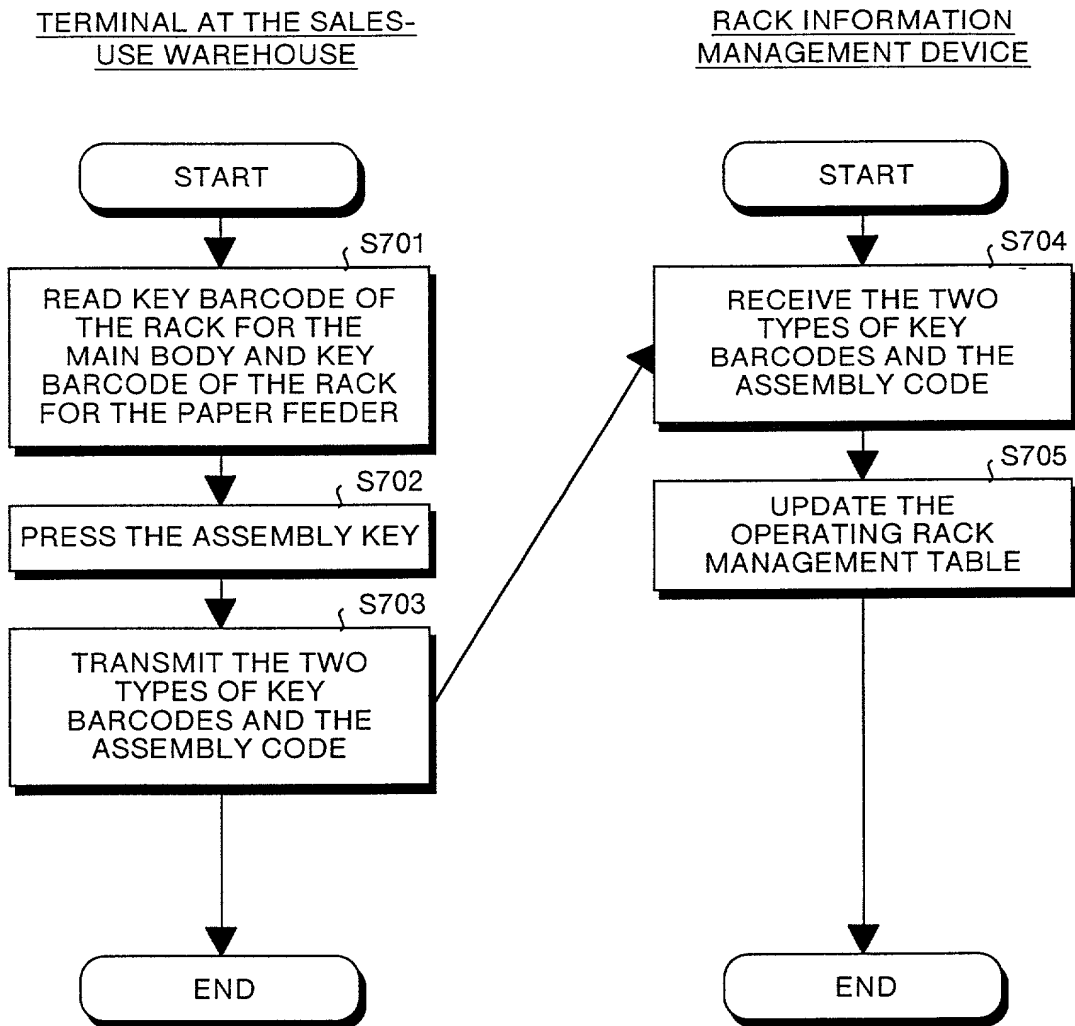


FIG.14

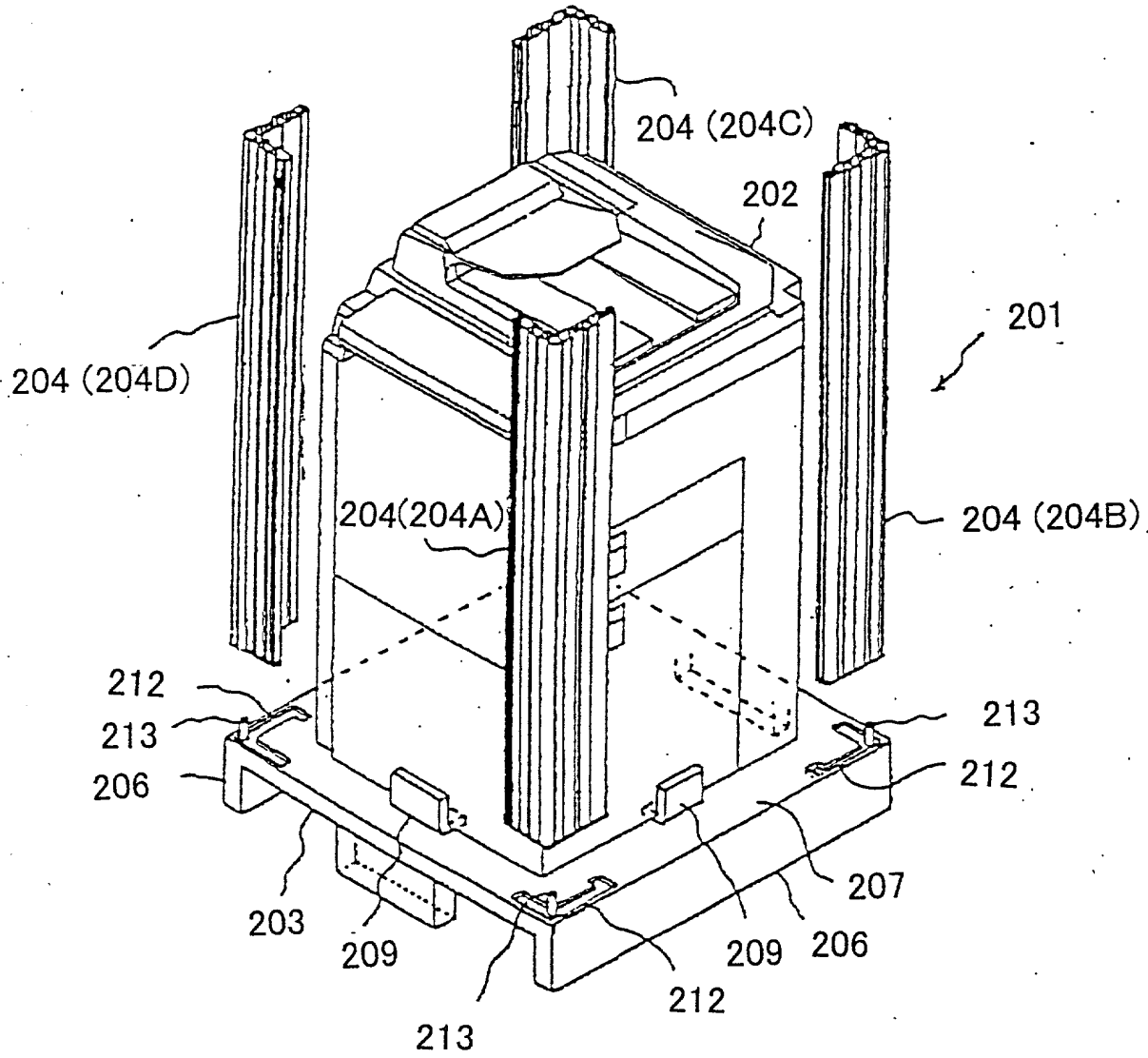
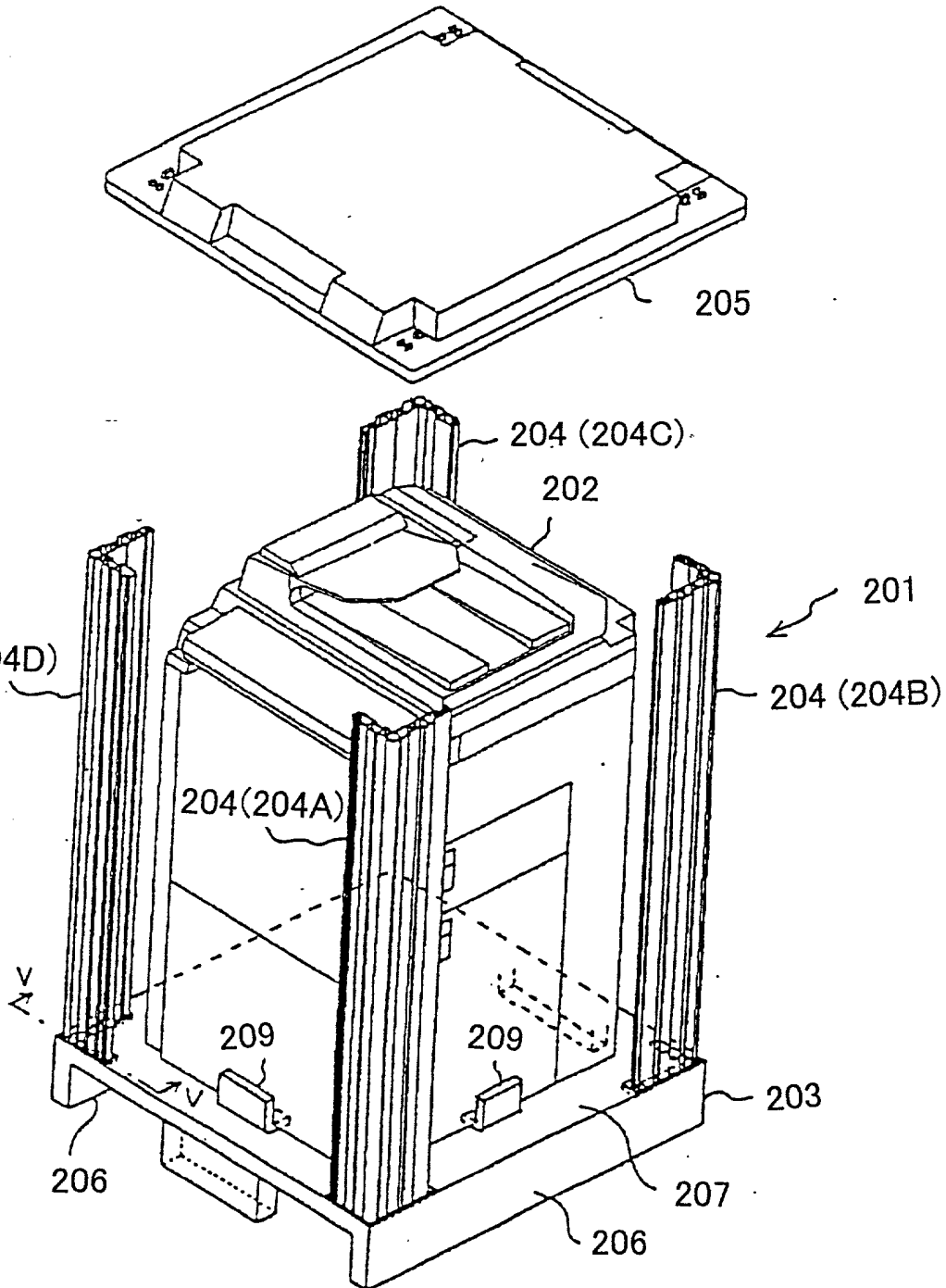
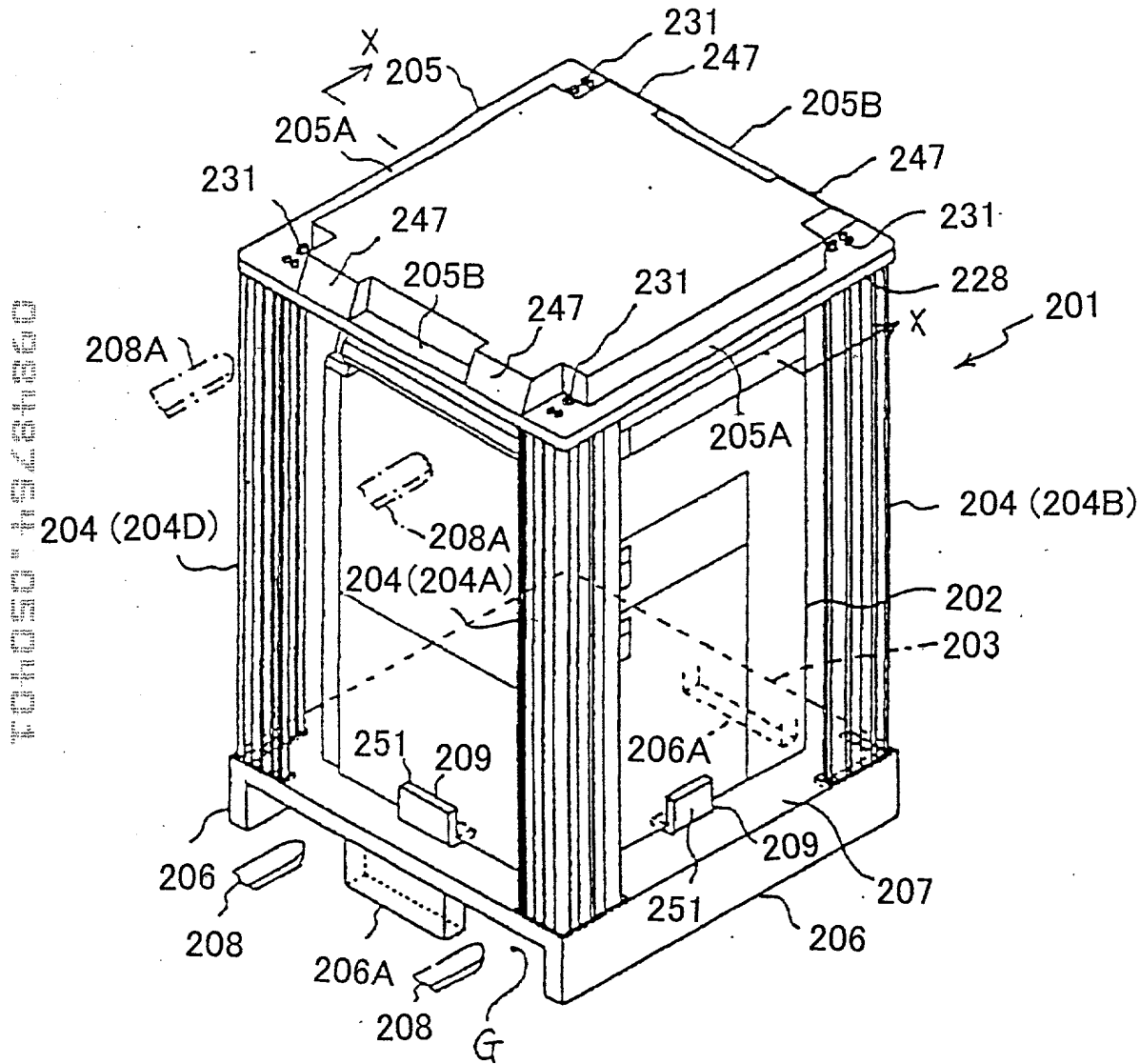


FIG.15



16/38

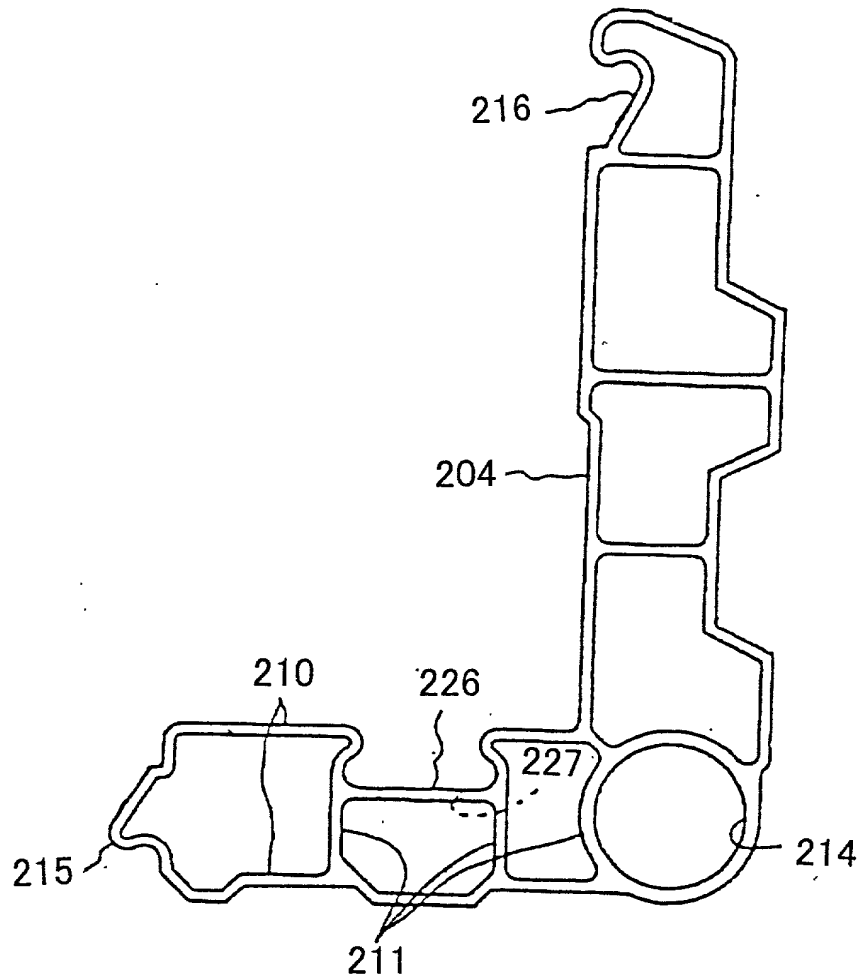
FIG.16





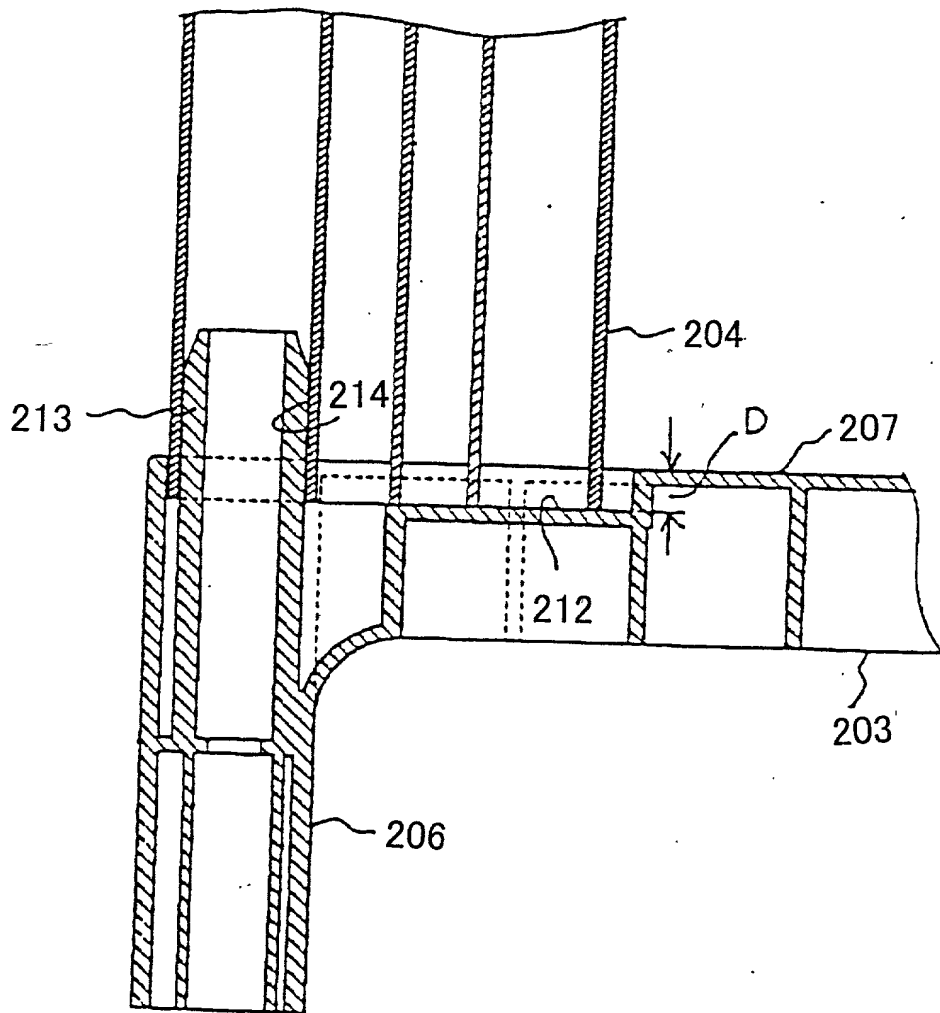
17/38

FIG.17



18/38

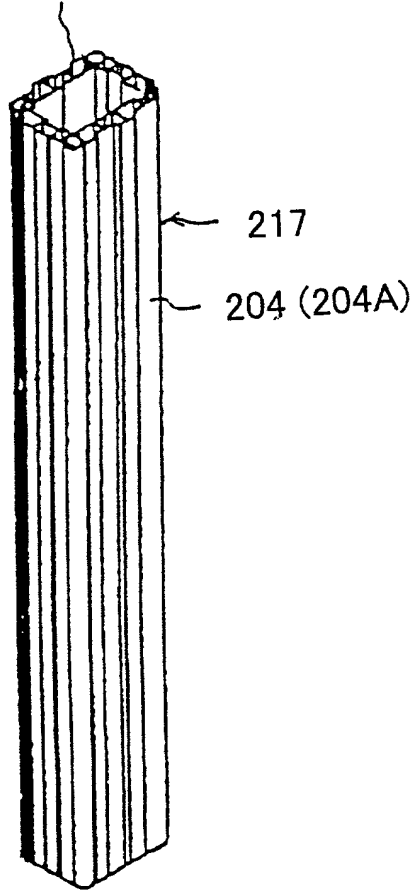
FIG.18



19/38

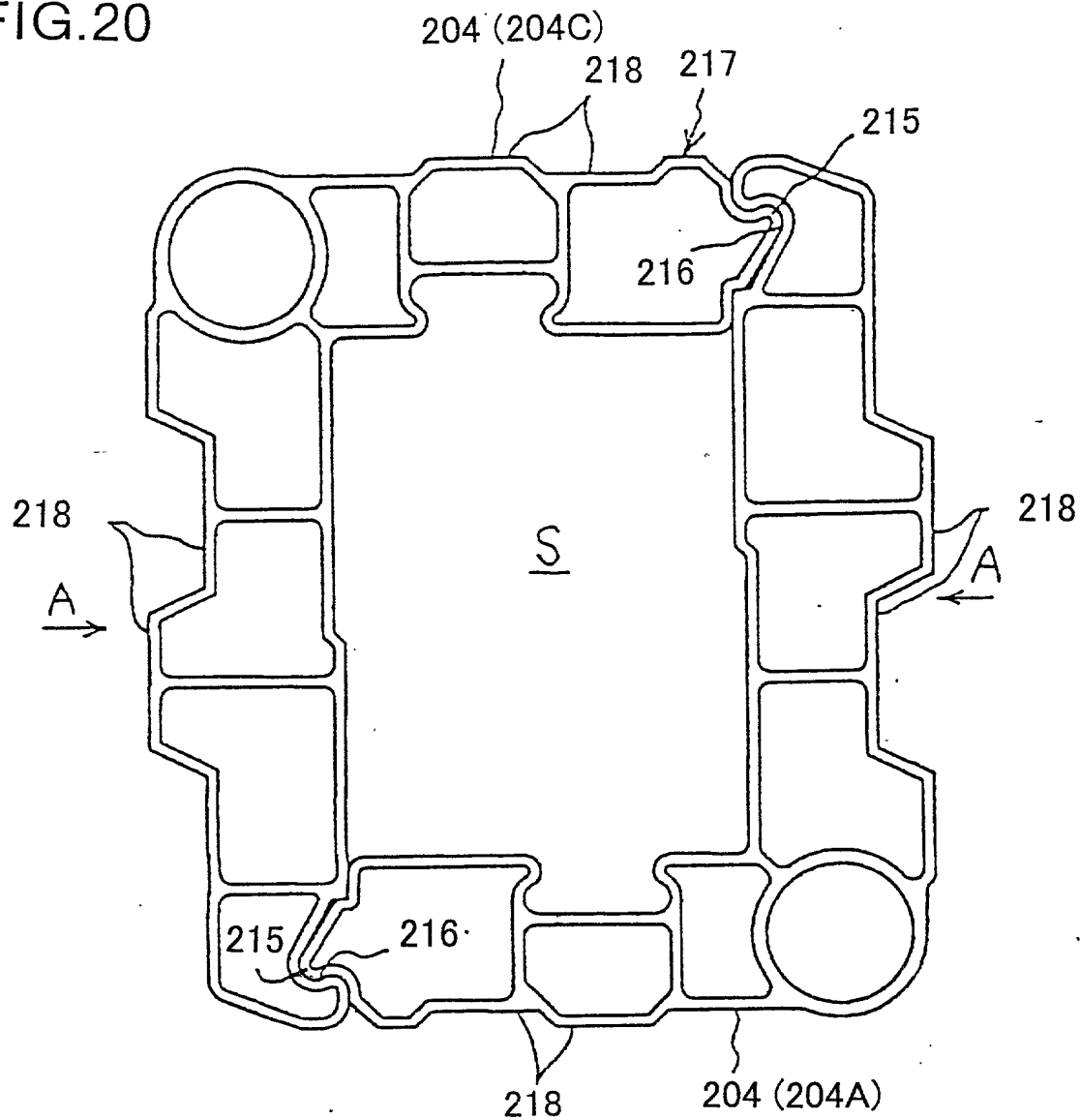
FIG.19

204 (204C)



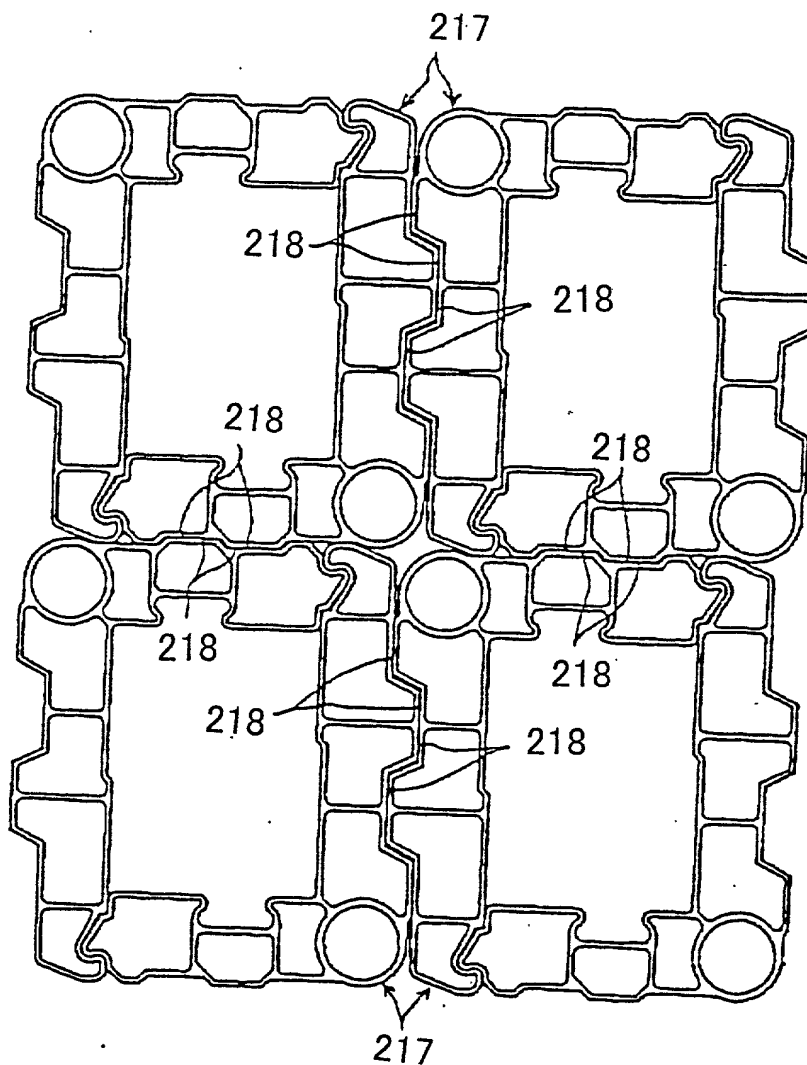
20/38

FIG.20



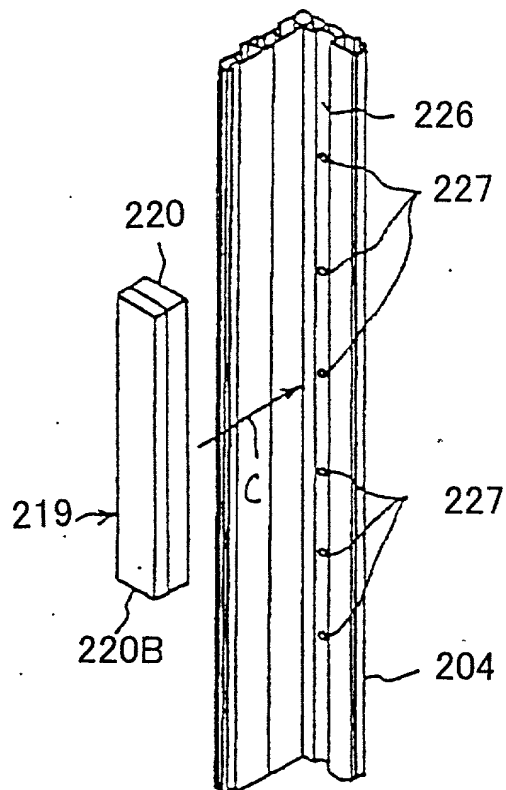
21/38

FIG.21



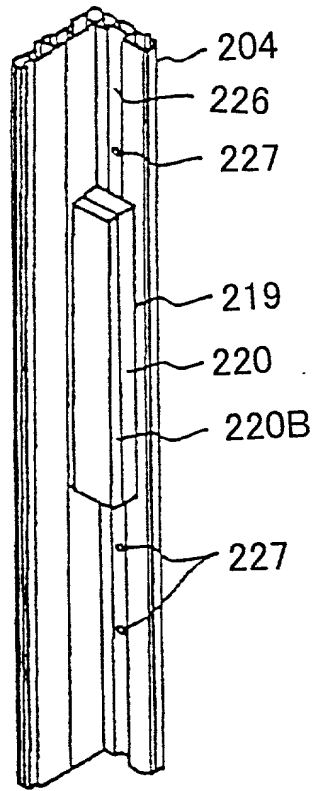
22/38

FIG.22



23/38

FIG.23



24/38

FIG.24

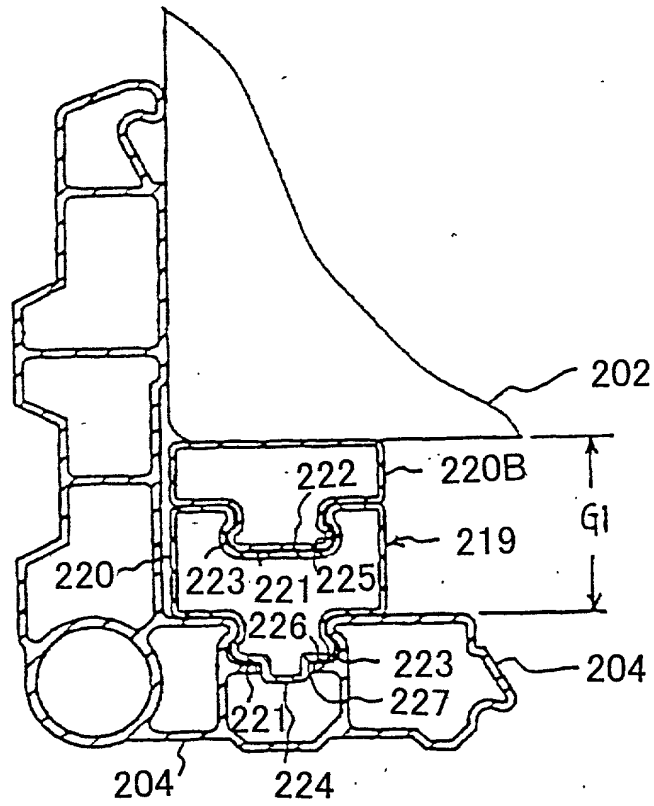
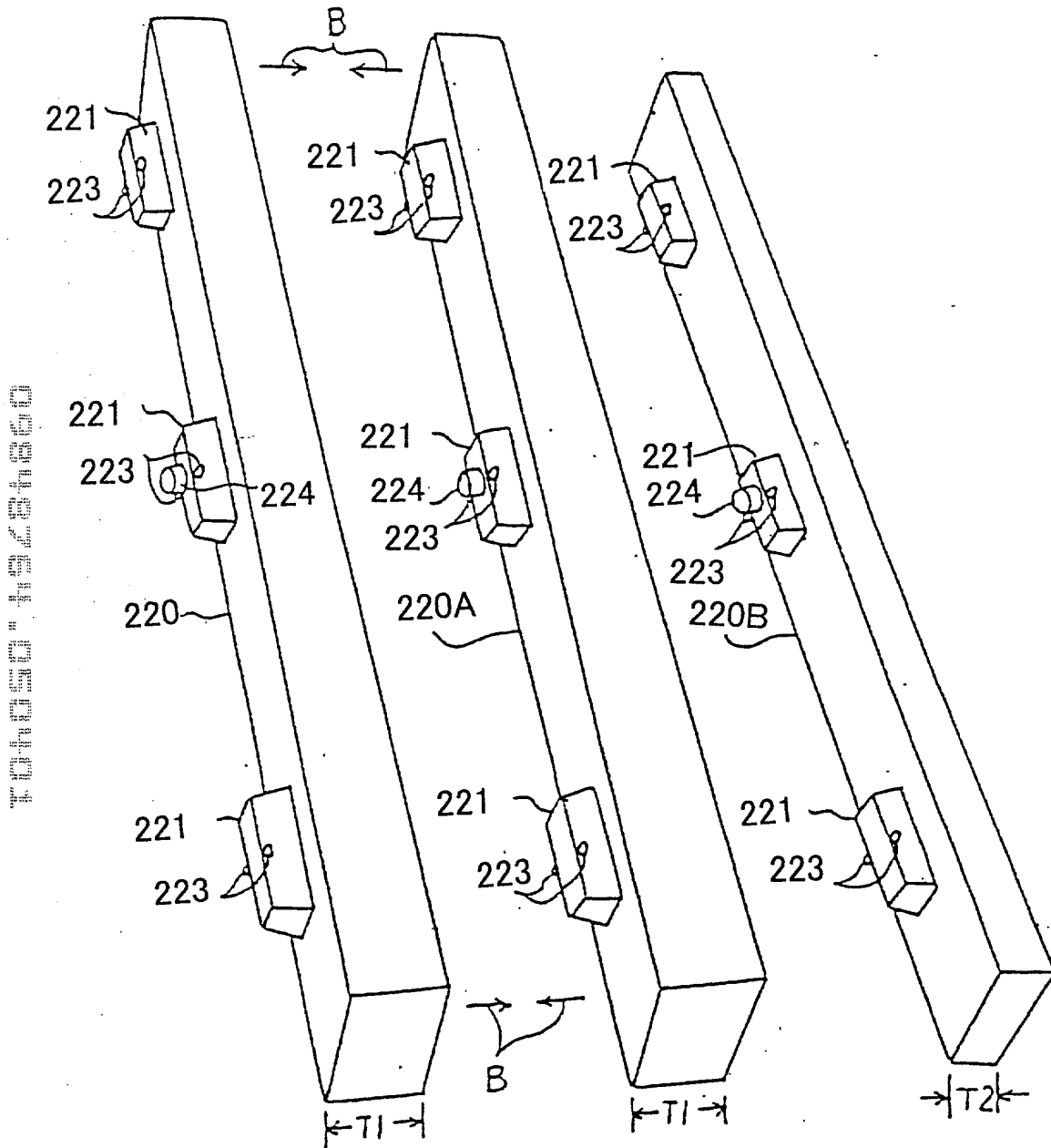


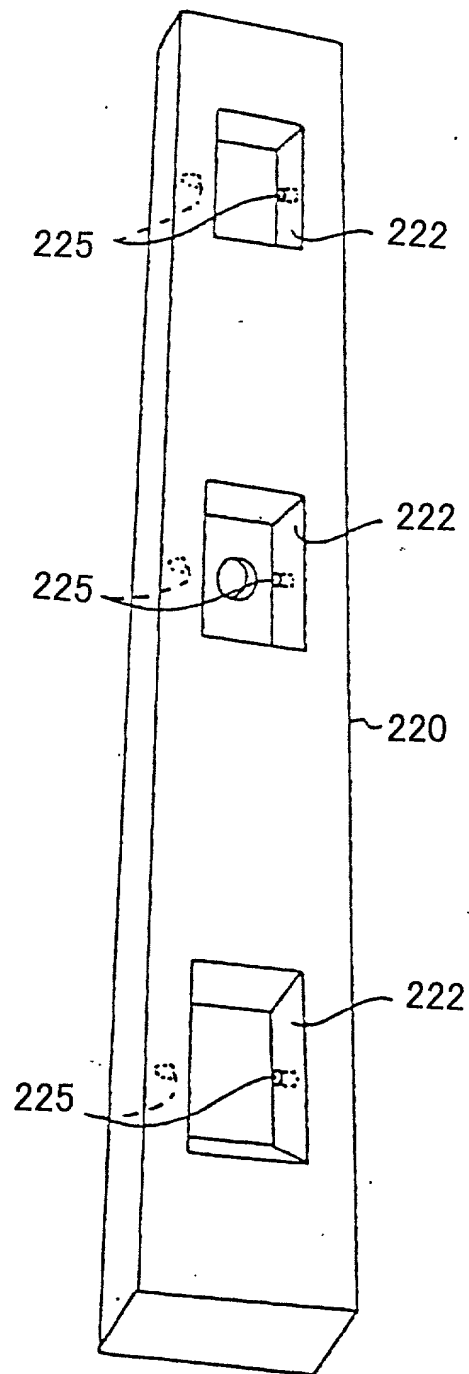


FIG.25



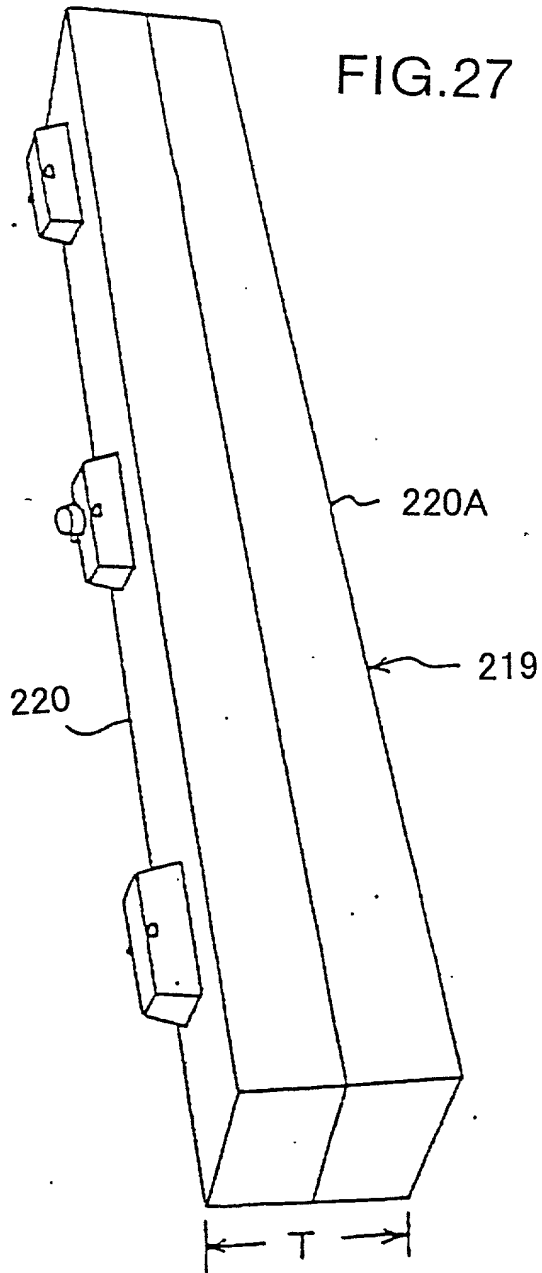
26/38

FIG.26



27/38

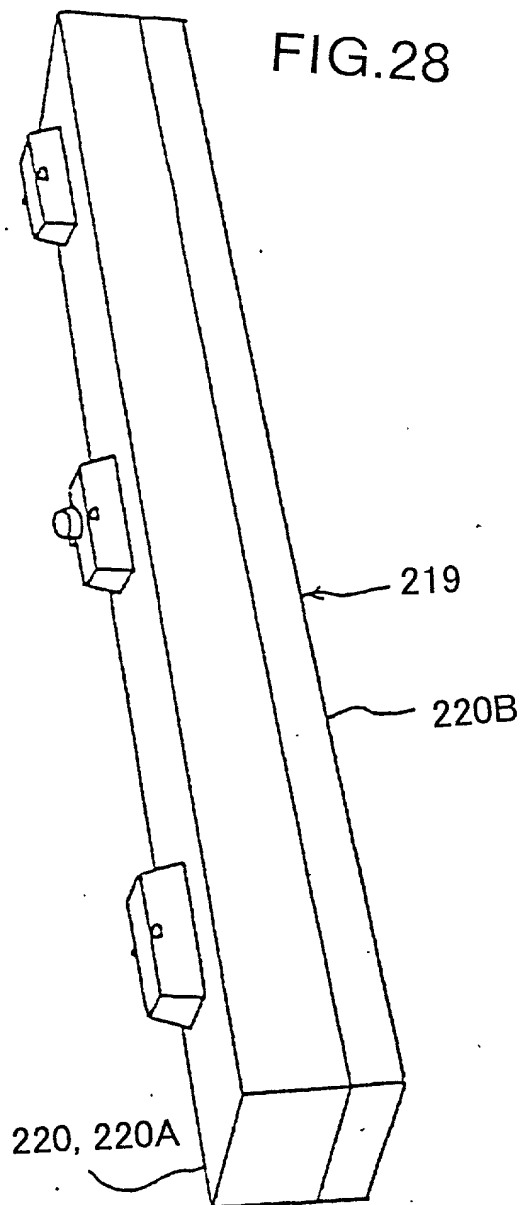
FIG.27



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28/38

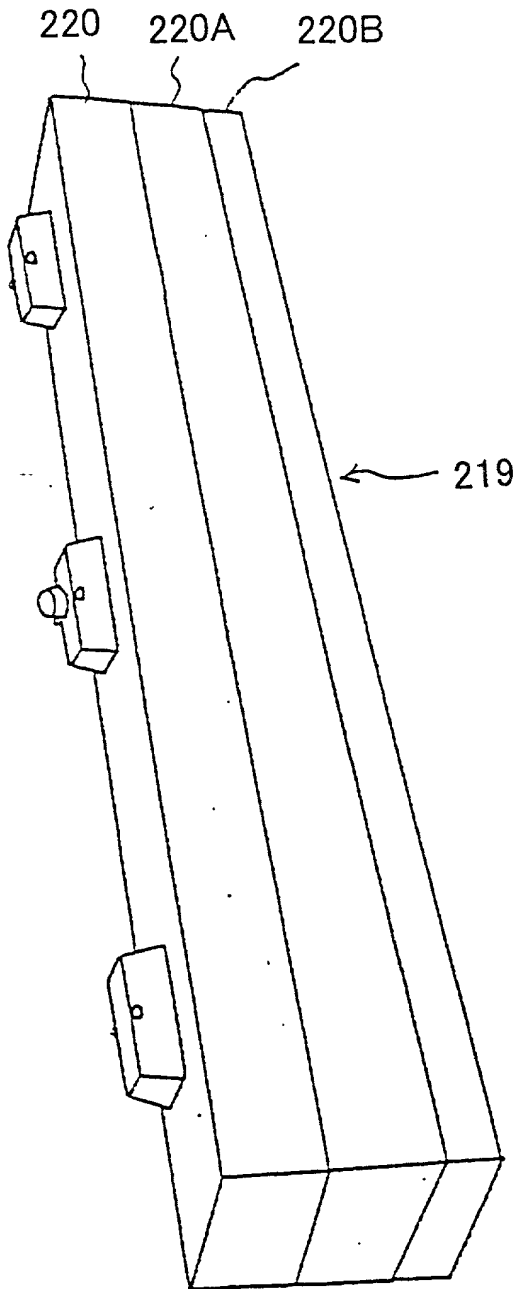
FIG.28



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29/38

FIG.29



30/38

FIG.30

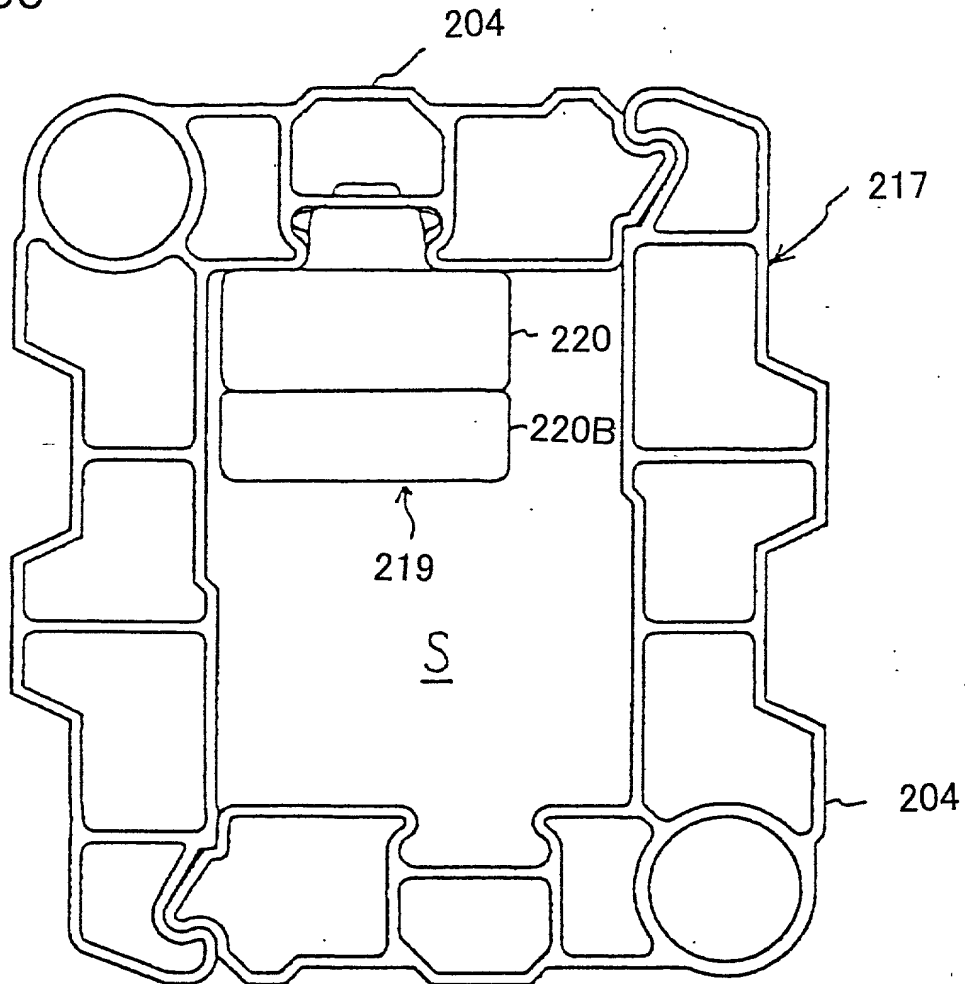


FIG. 31

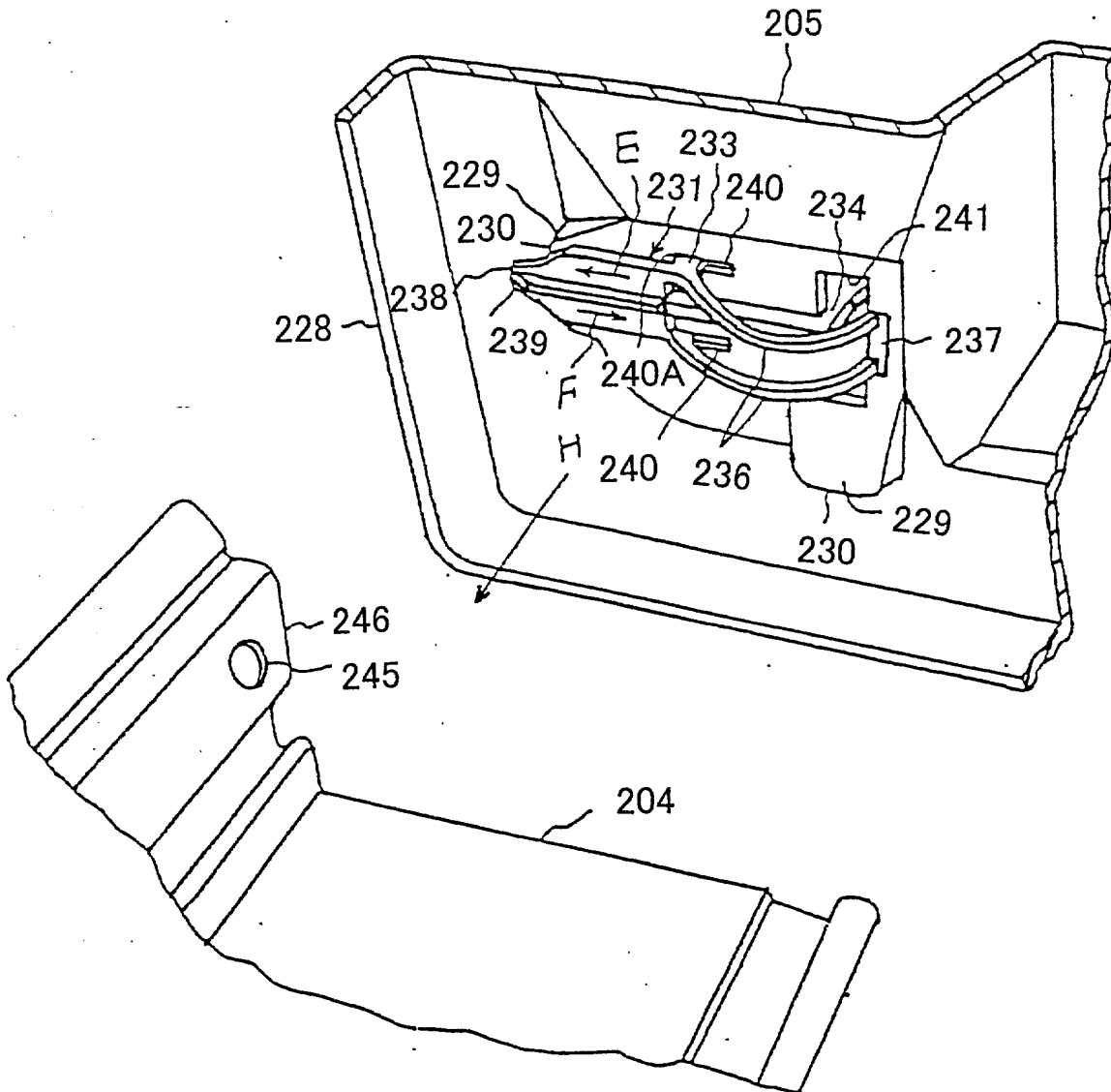
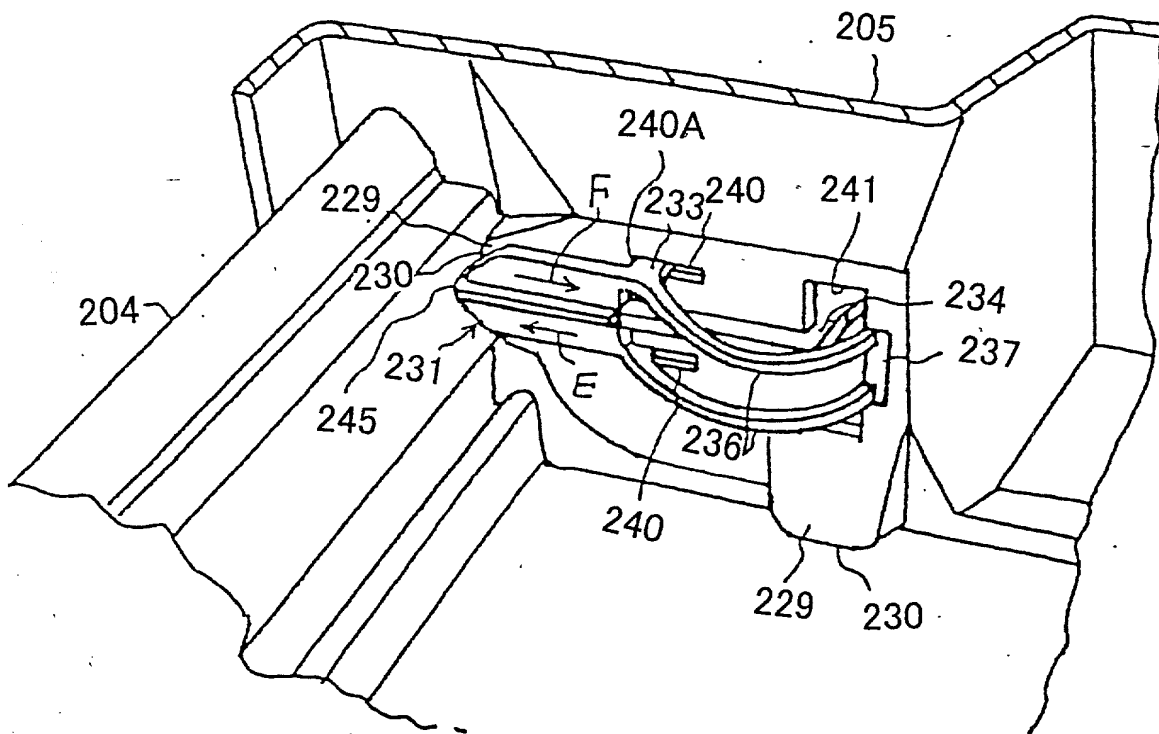


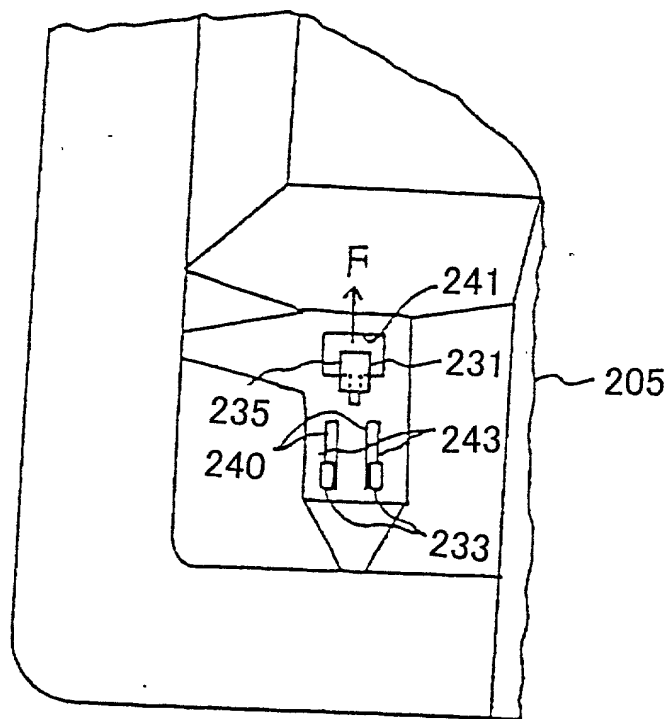
FIG.32





33/38

FIG.33



34/38

FIG.34

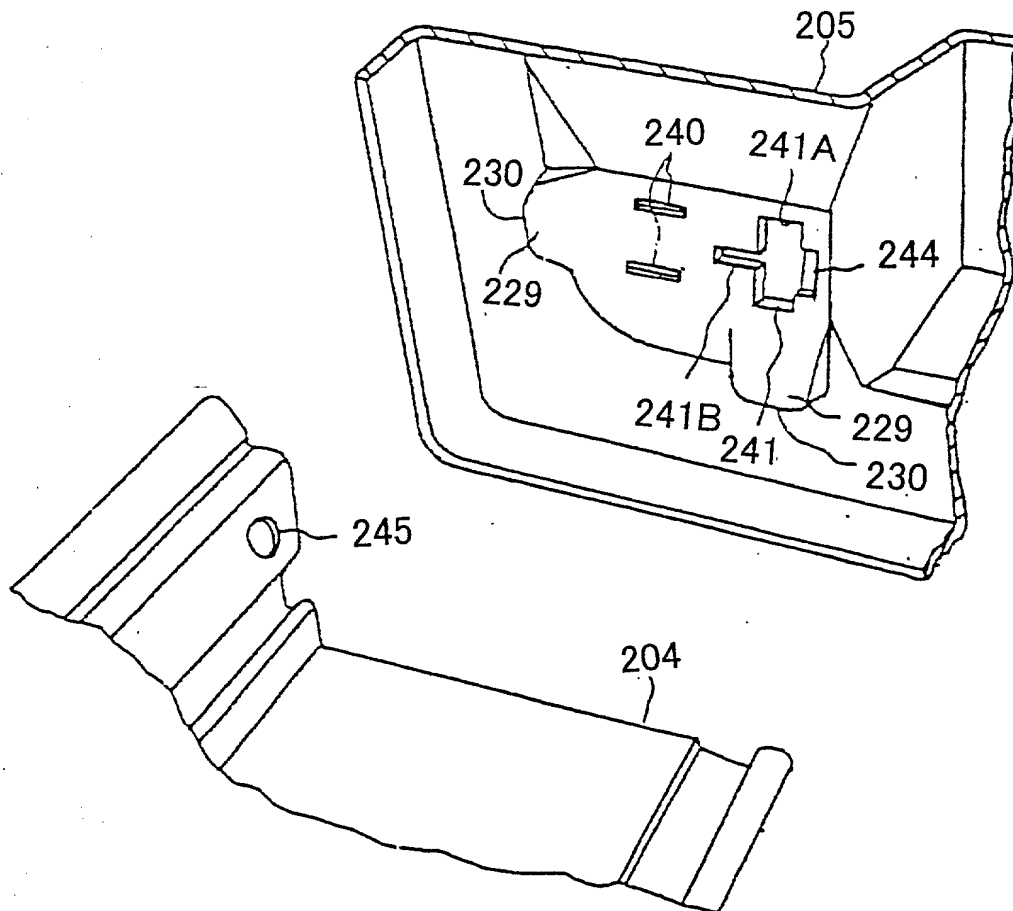
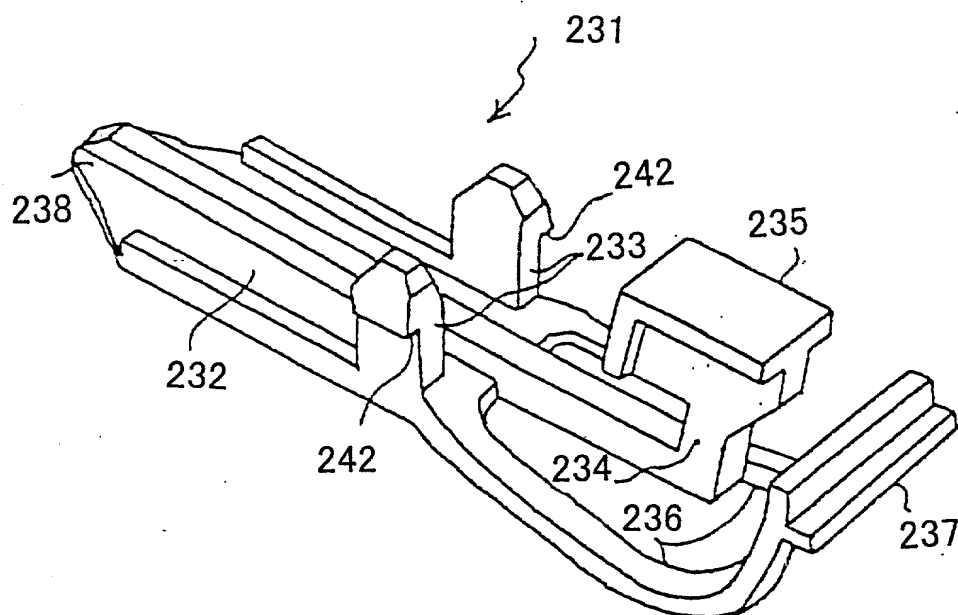
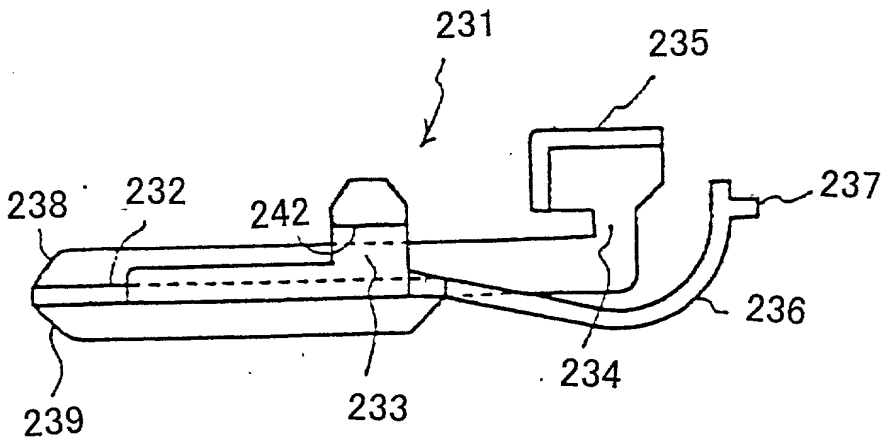


FIG.35



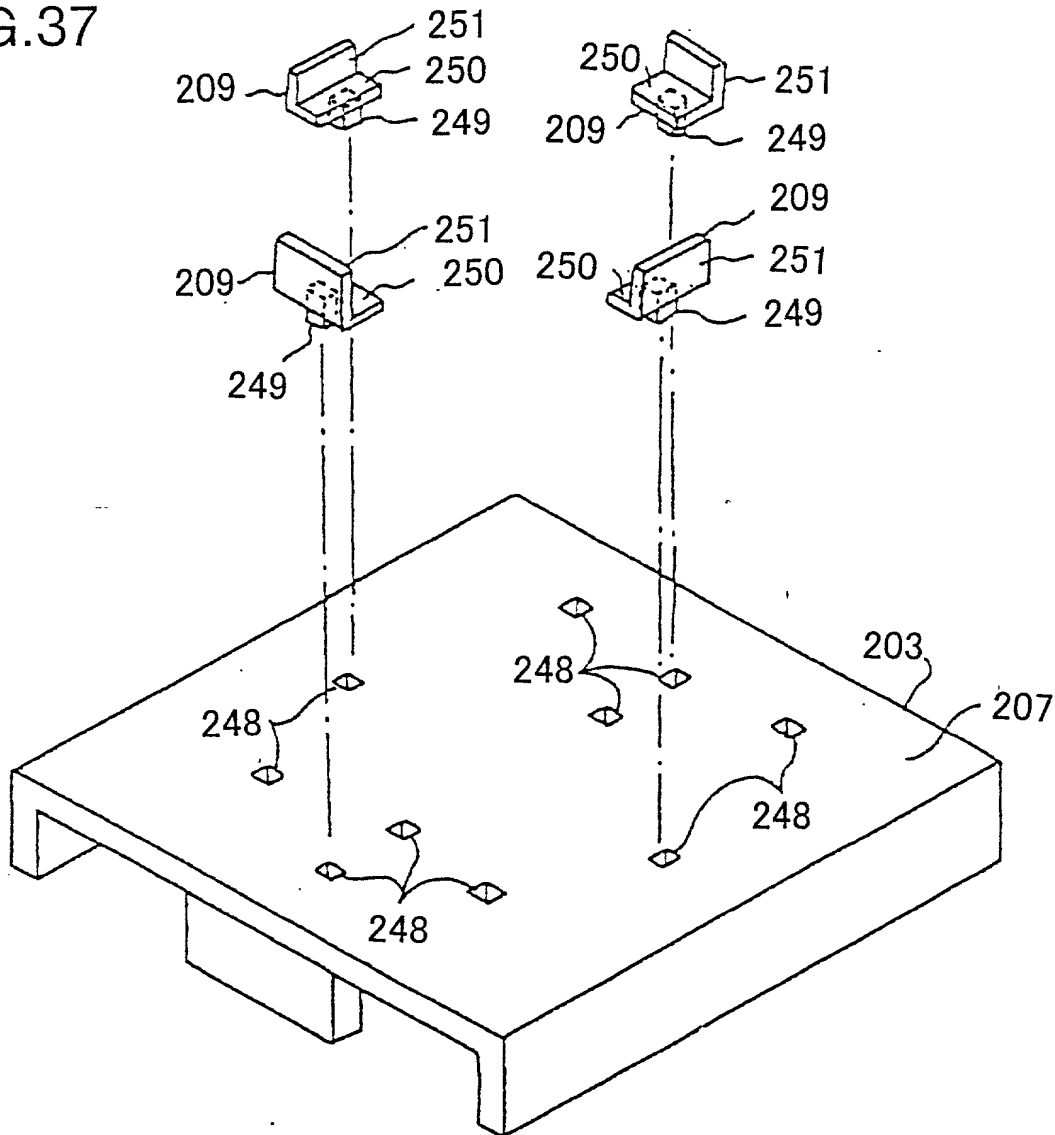
36/38

FIG.36



37/38

FIG.37



38/38

FIG.38

